

FIG. 1

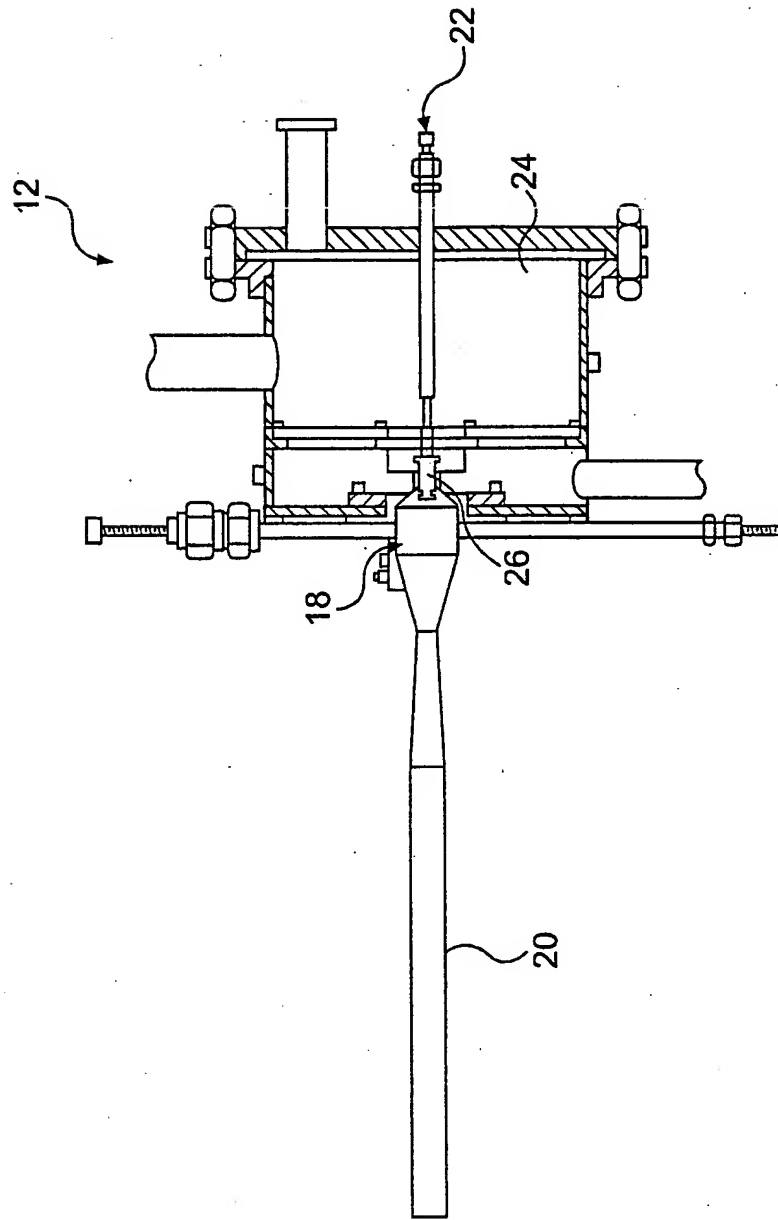
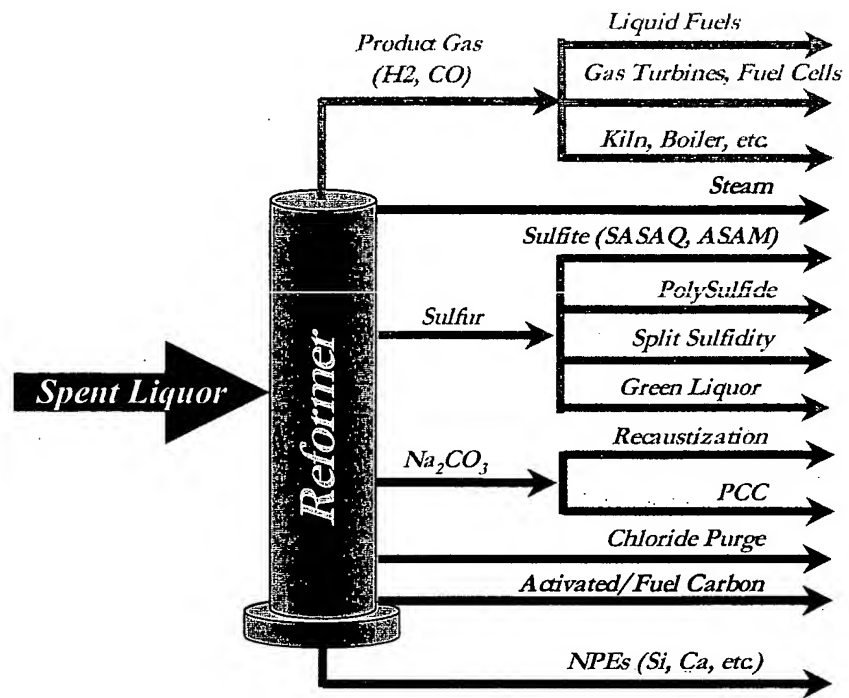


FIG. 2

Figure 3. Spent Liquor Recovery Options



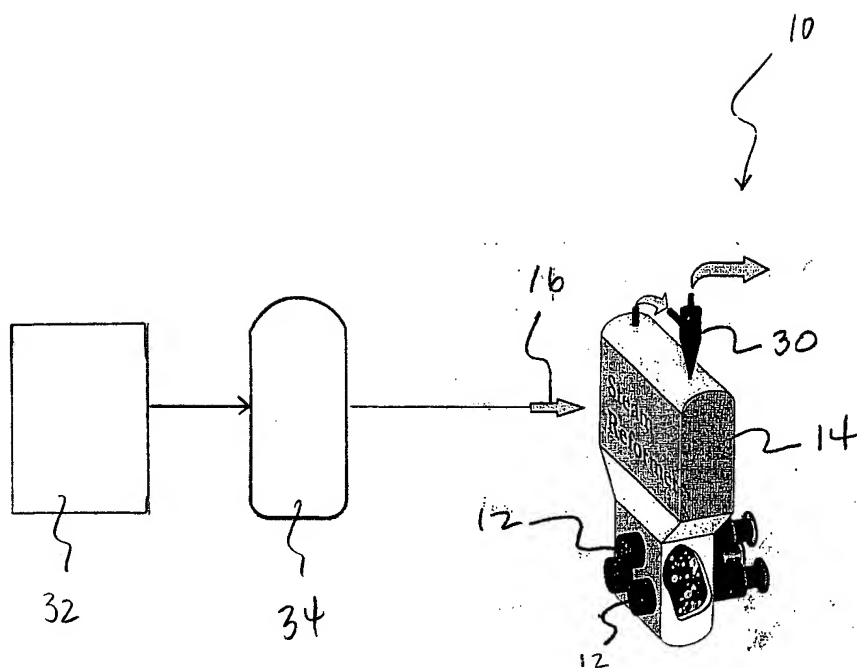


FIG. 4

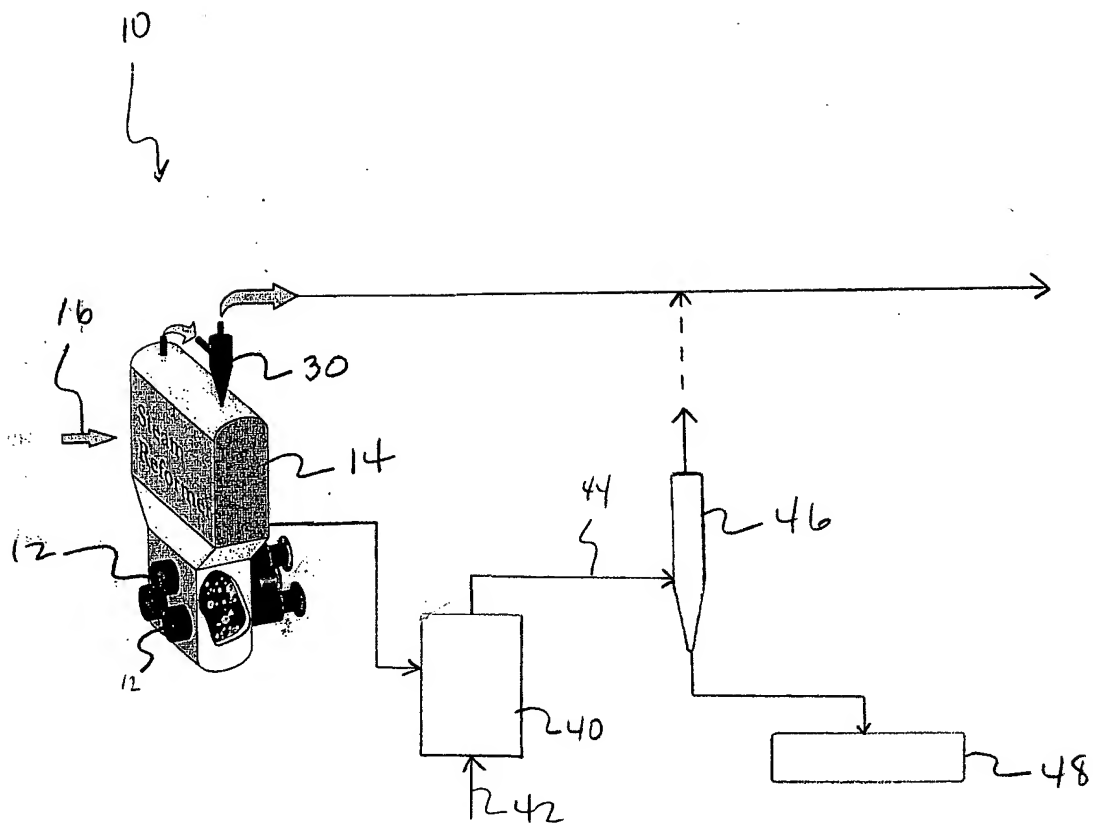


FIG. 5

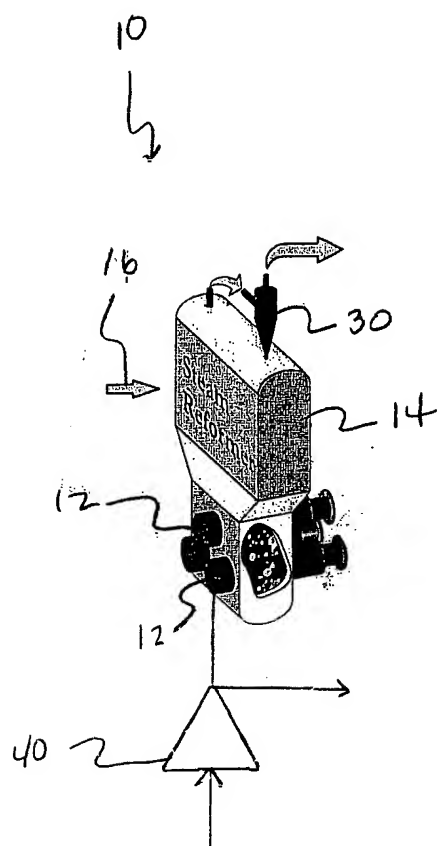


FIG. 6

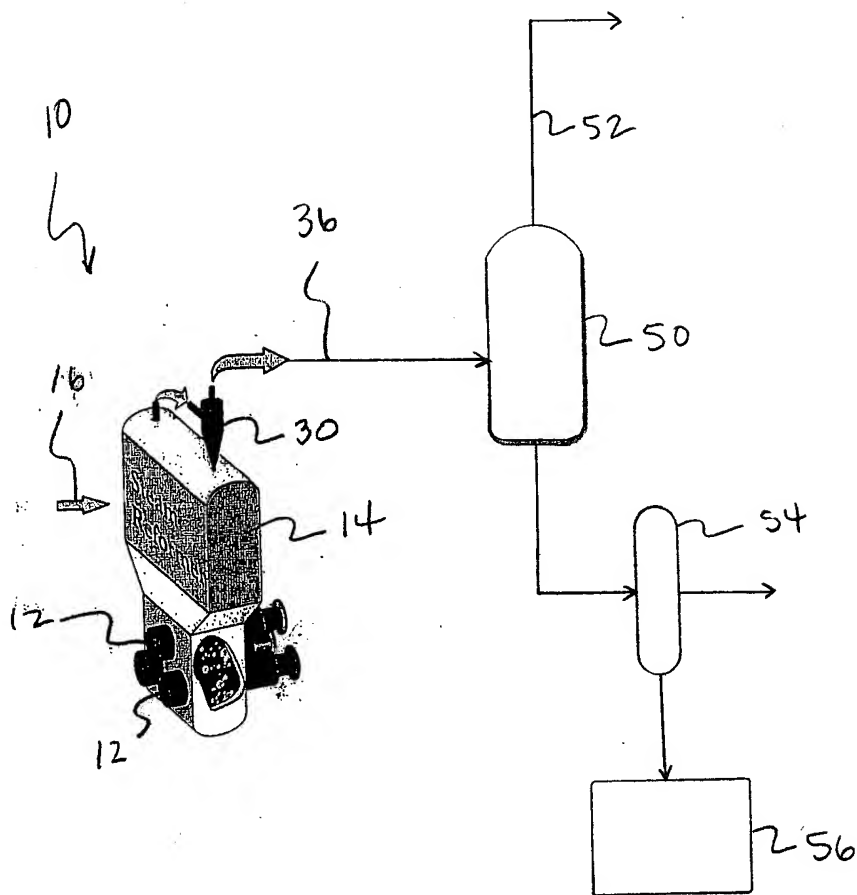


FIG. 7

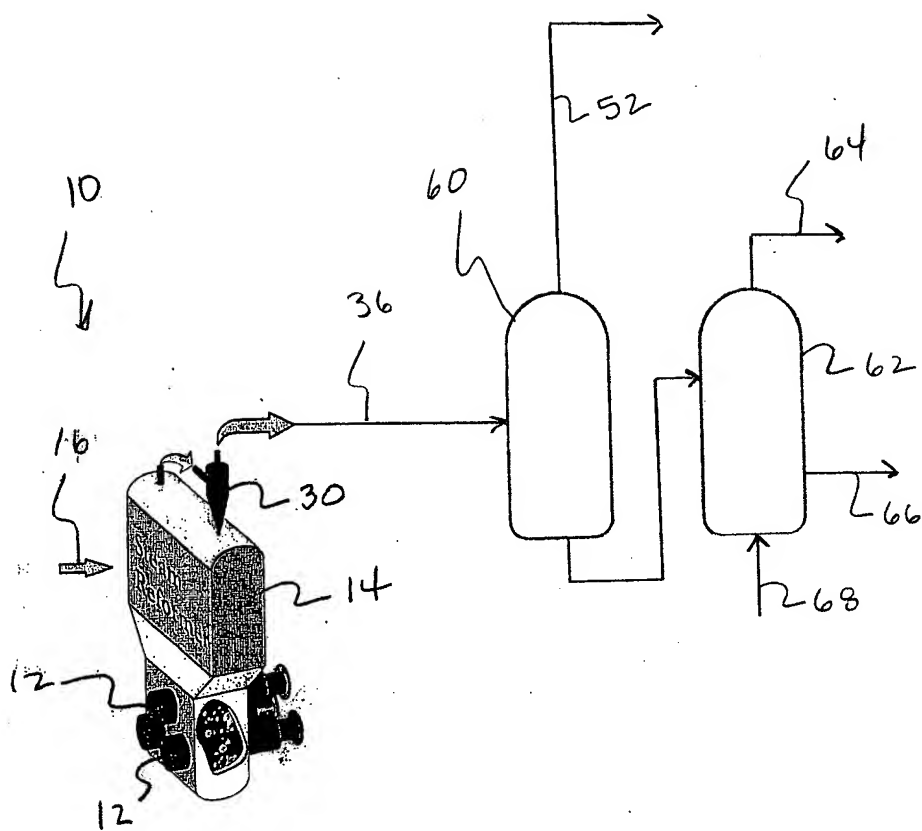


FIG. 8

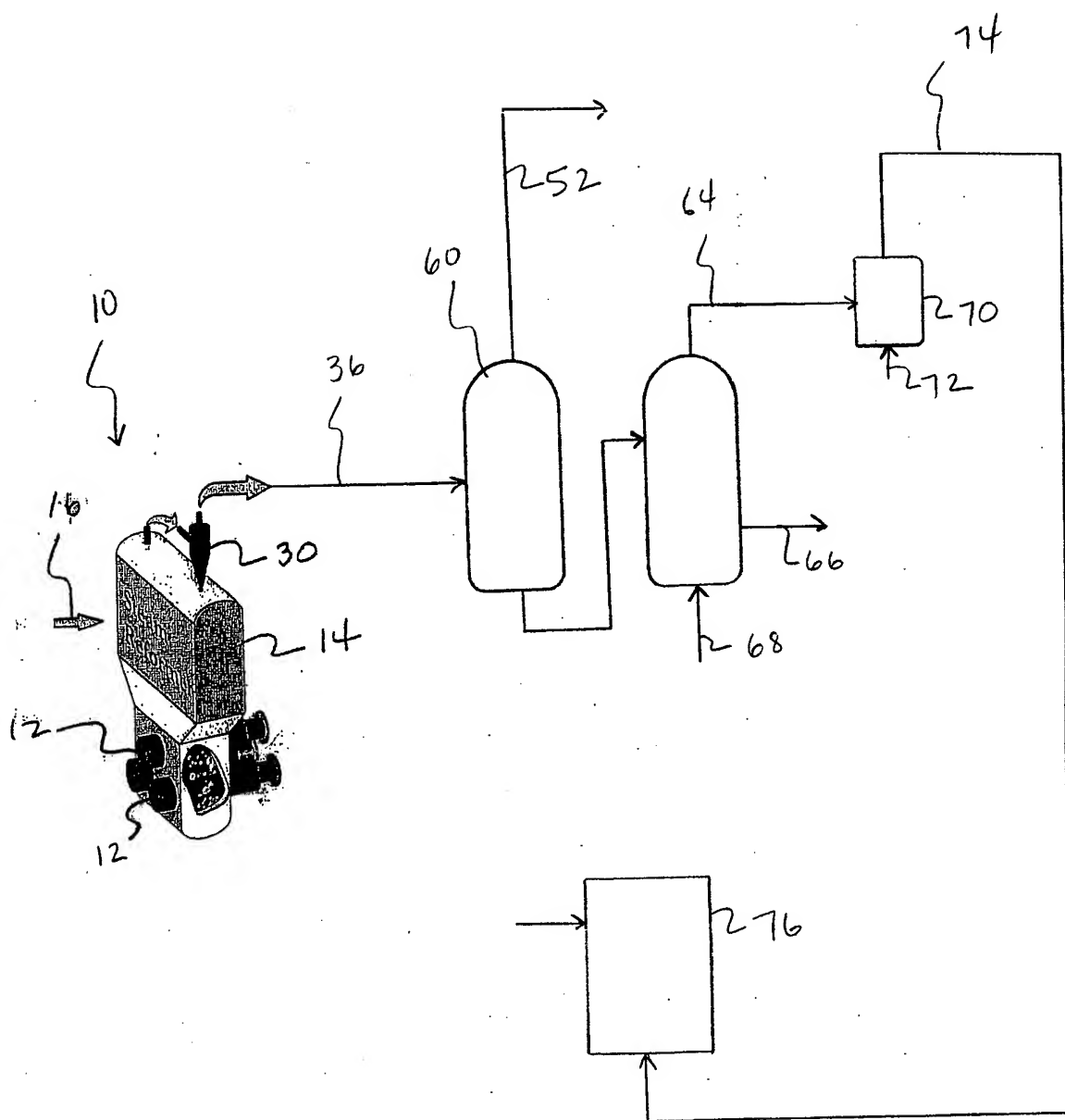


FIG. 9

Figure 10 Steam Reforming Co-generation

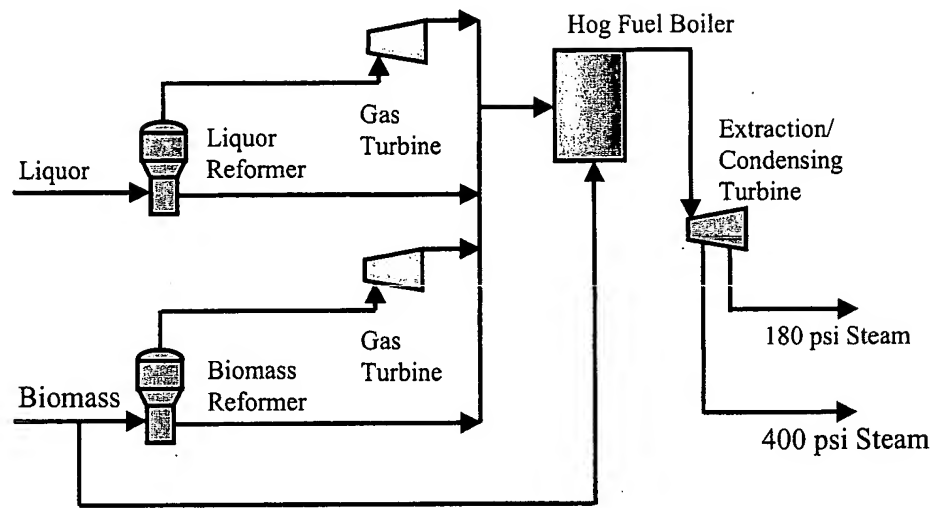


Figure 11 Steam Reformer Island

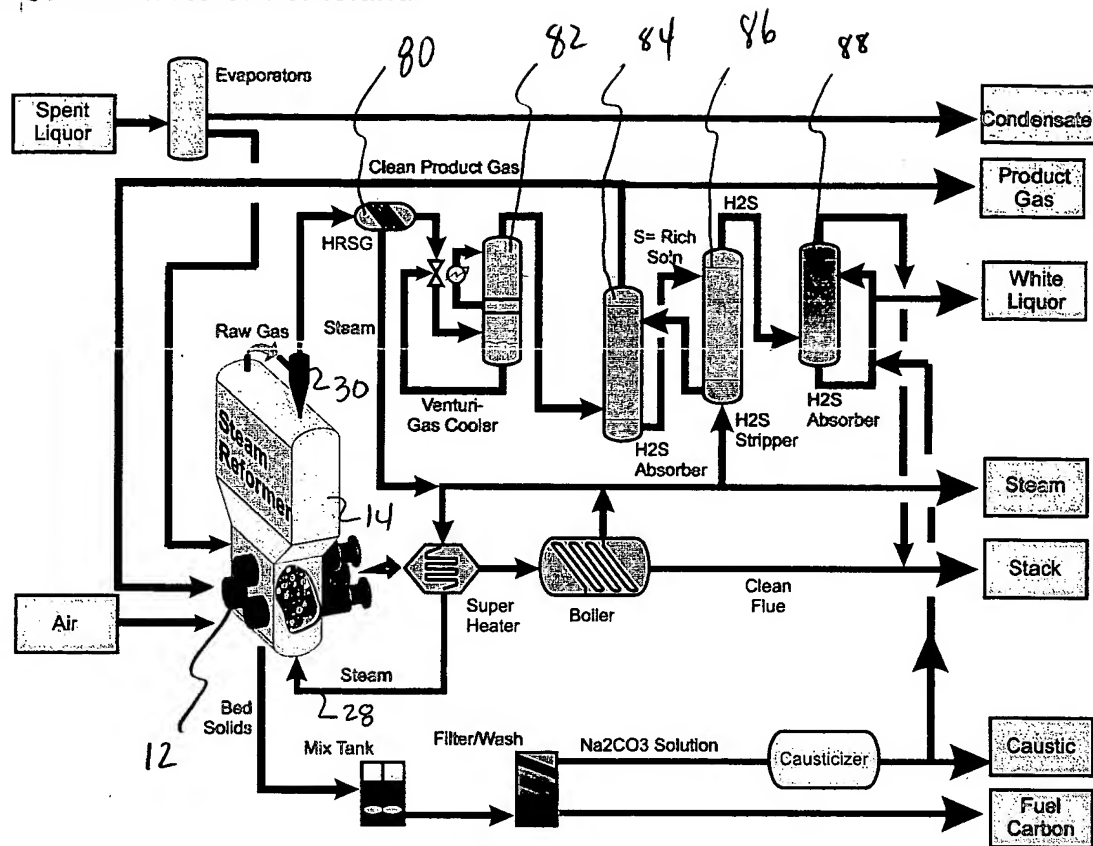


Figure 12

